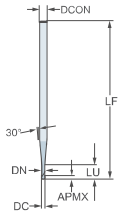
CoroMill® Plura, solid carbide end mill for micro-milling

For multi-material with hardness ≤ 63 HRc





Common data values

ZEFP	FHA [deg]	TCDCON	TCDC
2	30.00	h6	h9

Metric (mm)

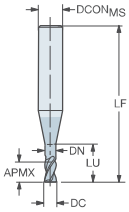
	P	M	K	N	S	H									
Ordering code	**1620**	**1620**	**1620**	**1620**	**1620**	**1620**	**DC [mm]**	**APMX [mm]**	**LU [mm]**	**LF [mm]**	**$DCON_{MS}$ [mm]**	**DN [mm]**	**BD_1 [mm]**	**LB_1 [mm]**	**LB_2 [mm]**
2P211-0040-PC	●	●	●	●	●	●	0.40	0.4	1.30	38.00	3.00	0.4	0.4	1.3	3.5
2P211-0050-PC	●	●	●	●	●	●	0.50	0.5	1.50	38.00	3.00	0.5	0.5	1.5	3.8
2P212-0050-PC	●	●	●	●	●	●	0.50	0.5	2.50	60.00	3.00	0.5	0.5	2.5	4.7
2P211-0060-PC	●	●	●	●	●	●	0.60	0.6	1.80	38.00	3.00	0.6	0.6	1.8	3.9
2P212-0060-PC	●	●	●	●	●	●	0.60	0.6	3.00	60.00	3.00	0.6	0.6	3.0	5.1
2P211-0080-PC	●	●	●	●	●	●	0.80	0.8	2.00	38.00	3.00	0.8	0.8	2.0	3.9
2P212-0080-PC	●	●	●	●	●	●	0.80	0.8	4.00	60.00	3.00	0.8	0.8	4.0	5.9
2P211-0100-PC	●	●	●	●	●	●	1.00	1.0	2.50	38.00	3.00	1.0	1.0	2.7	8.3
2P212-0100-PC	●	●	●	●	●	●	1.00	1.0	5.00	60.00	3.00	1.0	1.0	2.7	8.3

● = First choice ○ = Good choice

CoroMill® Plura, solid carbide end mill for micro-milling

For multi-material with hardness ≤ 63 HRc





Common data values

ZEFP	FHA [deg]	TCDCON	TCDC
2	30.00	h6	h9

Metric (mm)

	P	M	K	N	S	H									
Ordering code	**1620**	**1620**	**1620**	**1620**	**1620**	**1620**	**DC [mm]**	**APMX [mm]**	**LU [mm]**	**LF [mm]**	**$DCON_{MS}$ [mm]**	**DN [mm]**	**BD_1 [mm]**	**LB_1 [mm]**	**LB_2 [mm]**
R216.32-00430-AE04G	●	●	●	●	●	●	0.40	0.4	1.00	54.00	6.00	0.4	0.4	1.2	8.5
R216.32-00530-AE05G	●	●	●	●	●	●	0.50	0.5	1.20	54.00	6.00	0.5	0.5	1.4	8.4
R216.32-00530-AI05G	●	●	●	●	●	●	0.50	0.5	2.50	57.00	6.00	0.5	0.5	2.7	7.5
R216.32-00530-AJ05G	●	●	●	●	●	●	0.50	0.5	5.00	57.00	6.00	0.5	0.5	5.2	10.0
R216.32-00630-AE06G	●	●	●	●	●	●	0.60	0.6	1.50	54.00	6.00	0.6	0.6	1.7	8.4
R216.32-00630-AI06G	●	●	●	●	●	●	0.60	0.6	3.00	57.00	6.00	0.6	0.6	3.2	7.9
R216.32-00630-AJ06G	●	●	●	●	●	●	0.60	0.6	6.00	57.00	6.00	0.6	0.6	5.2	10.0
R216.32-00830-AE08G	●	●	●	●	●	●	0.80	0.8	2.00	54.00	6.00	0.8	0.8	2.2	10.9
R216.32-00830-AI08G	●	●	●	●	●	●	0.80	0.8	4.00	57.00	6.00	0.8	0.8	4.2	8.7
R216.32-00830-AJ08G	●	●	●	●	●	●	0.80	0.8	8.00	57.00	6.00	0.8	0.8	8.2	12.7
R216.32-01030-AE10G	●	●	●	●	●	●	1.00	1.0	2.50	54.00	6.00	1.0	1.0	2.7	8.3
R216.32-01030-AI10G	●	●	●	●	●	●	1.00	1.0	5.00	57.00	6.00	1.0	1.0	5.2	9.5
R216.32-01030-AJ10G	●	●	●	●	●	●	1.00	1.0	10.00	57.00	6.00	1.0	1.0	10.2	14.5

● = First choice ○ = Good choice